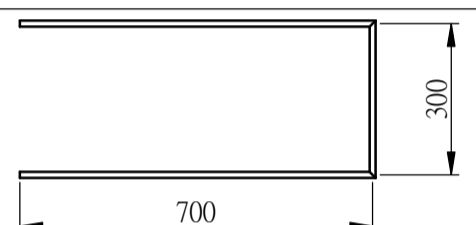
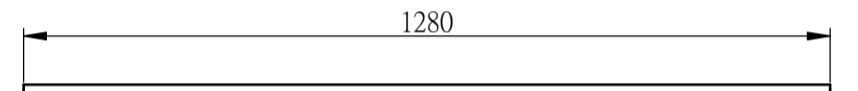
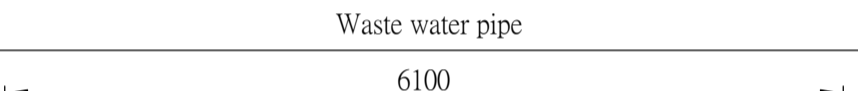

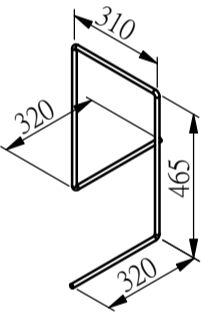
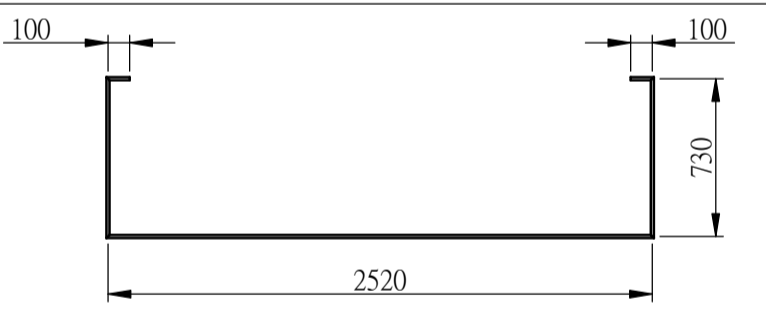
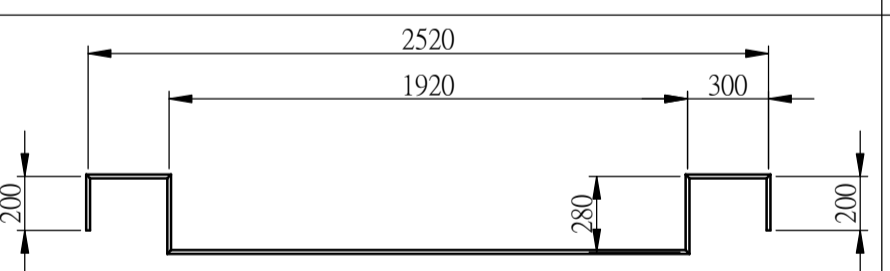
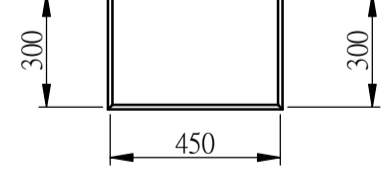
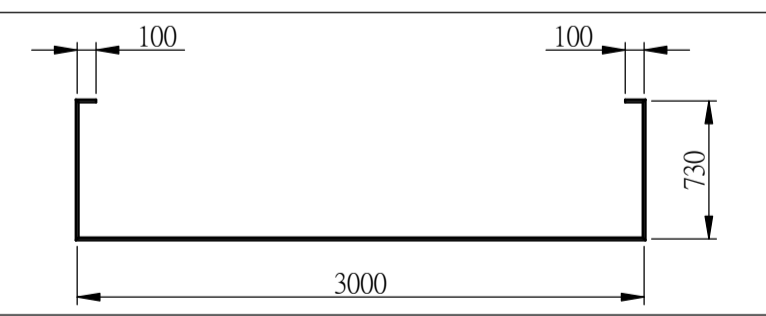
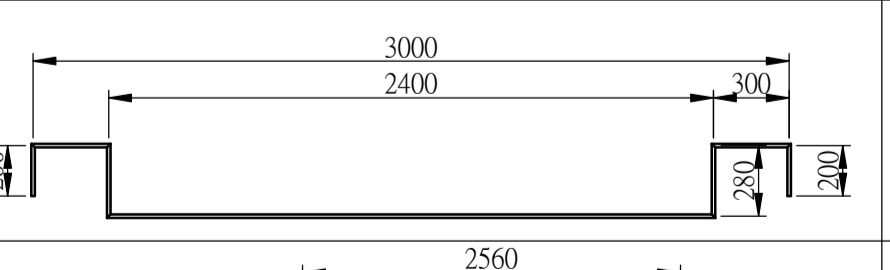
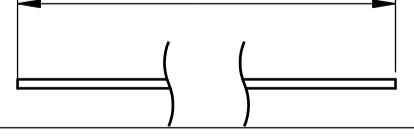
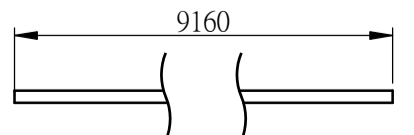


**Note:**  
 1. Depth of the foundation is 1000mm.  
 The surface of concrete is 20mm; The middle level is the concrete with rebar 780mm; Bottom is 100mm; ruble 100~200mm. If the ground is the soft soil, we must do ground piling to achieve the loading pressure 0.15N/ mm2.  
 2. H-Bean is atop of the rebar and we use it to level.  
 3. After leveling; we weld H-bean on the foundation rebar to avoid moving and loosen.  
 4. Foundation bean (200x300)  
 5. Concrete ratio Cement: Soil: Sandstone=1:2:3  
 6. Concrete Level: # 35; 33N/mm2 above; the bottom concrete level: #20  
 7. Please follow up our foundation instruction  
 8. Concrete should be neutered for 28 days to achieve the strength; we can load the machine on it, but don't move it.  
 9. The foundation can be used to 1250T machine.

NO.	Serial No.	Item	diameter	weight	Qty.
18	Z0CPDCA150-00	Total layout		522851.61Kg	1
17	Z0CPDCA150-11	Concrete #20		6890.88Kg	1
16	Z0CPDCA250	Robot H-bean		144.02Kg	1
15	Z0CPDCBASE	H steel frame soldering drawing for M/C foundation		1549.14Kg	1
14	Z0CPDCA150-15		700	1.51Kg	12
13	Z0CPDCA150-14		1280	2.02Kg	30
11	Z0CPDCA150-13	Waste water pipe	6100	5.01Kg	1
10	Z0CPDCA150-10		6100	3.76Kg	4
9	Z0CPDCA150-09		3050	2.71Kg	63
8	Z0CPDCA150-08		310	1.65Kg	20
7	Z0CPDCA150-07		2520	5.06Kg	12
6	Z0CPDCA150-06		1920	4.21Kg	12
5	Z0CPDCA150-05		450	0.93Kg	16
4	Z0CPDCA150-04		3000	5.64Kg	21
3	Z0CPDCA150-03		2400	4.79Kg	21
2	Z0CPDCA150-02		2560	2.27Kg	36
1	Z0CPDCA150-01		9160	14.46Kg	72